

INSTALLATION GUIDE ROOFING

VERY LOW SLOPE

BETWEEN $\frac{1}{8}$ / 12 AND 1/12

A flat roof has a very gentle slope that allows the accumulated surplus water to be directed to an evacuation point. Hence, given the very low slope, water certainly tends to stay longer than on a steeper slope roof surface.

To waterproof a flat roof a two-layer system composed of a base membrane combined with a granulated surface membrane is the optimal solution. All roof details must also be sealed with two membrane layers.



1 | BASE SHEET

INSTALLATION REQUIREMENTS

MINIMUM APPLICATION TEMPERATURE

- EXTERIOR PRIMER: 14 °F (-10 °C)
- H₂O PRIMER **: 25 °F (-4 °C)
- WATERPROOFING BASIC MEMBRANE: 50 °F (10 °C)
- WATERPROOFING BASIC MEMBRANE- LOW TEMPERATURE: 14 °F (-10 °C)
- REDZONE: 14 °F (-10 °C)

COMPATIBLE SUBSTRATES

The substrate must be clean and free of dust, grease or other contaminants. Nails or screw heads should be flush.

- PLYWOOD
- OSB
- ASPHALTIC PANELS (RESISTOBOARD)

TOOLS REQUIRED

- KNIFE
- TAPE MEASURE
- PAINT BRUSH OR STANDARD ROLLER
- HEAVY ROLLER

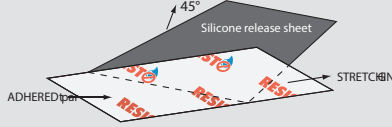
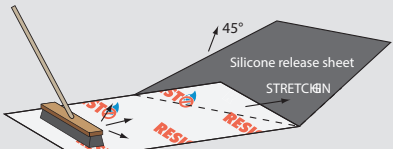
*H₂O PRIMER is not compatible with RESISTOBOARD.

BASE SHEET

PRODUCTS REQUIRED FOR THIS STEP:

- EXTERIOR PRIMER OR H₂O PRIMER
- WATERPROOFING BASIC MEMBRANE OR WATERPROOFING BASIC MEMBRANE - LOW TEMPERATURE

BASE SHEET INSTALLATION

1. Apply primer to the entire roof surface. The primer is dry when it is sticky to the touch, but not messy.
2. Position the first membrane parallel to the edge at the bottom of the roof.
3. Begin peeling back the silicone protective film over a length of about 30 to 40 cm by folding it back at a 45 ° angle.

4. While applying pressure to the other end of the membrane, press the membrane to the support using a scrub brush by pressing from the center toward the sides of the membrane.

5. Continue to remove the protective film while applying pressure with the broom on the bonded portion.

OVERLAPS

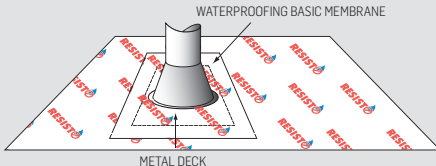
- Lateral: 4 in (100 mm)
- Transversal: 6 in (150 mm)

BASE SHEET ON CIRCULAR PROTRUSIONS

PRODUCTS REQUIRED FOR THIS STEP:

- WATERPROOFING BASIC MEMBRANE OR WATERPROOFING BASIC MEMBRANE - LOW TEMPERATURE OR REDZONE
- ELASTOMERIC SEALER

INSTALLATION OF THE BASE SHEET ON A CIRCULAR PROTRUSION



1. Attach the flashing and metal decking to the roof surface with ELASTOMERIC SEALER applied under the decking and using roofing nails.
2. Install a piece of WATERPROOFING BASIC MEMBRANE, in the center make a circular opening 2 in (50 mm) larger than the diameter of the protrusion. The membrane should exceed the metal deck by 4 in (10 cm).

3. Firmly press the membrane with a heavy rubber roller to increase adhesion.
4. If it is impossible to install the piece in this way, proceed using two overlapping pieces of 3 in (75 mm).

EDGE FLASHING ON AN UNDERLAYMENT

PRODUCT REQUIRED FOR THIS STEP:

- WATERPROOFING BASIC MEMBRANE OR WATERPROOFING BASIC MEMBRANE - LOW TEMPERATURE OR REDZONE

EDGE FLASHING INSTALLATION

1. After installing the metal drip edge, apply a membrane strip (REDZONE or WATERPROOFING BASIC MEMBRANE) of at least 4 in (10 cm) wide overlapping the drip edge and the underlayment already installed.

2. Peel back the silicone; release film over a length of 4 in (10 cm).
3. Position and press the membrane in place.

4. Continue removing the silicone film.
5. Firmly press the membrane with a heavy rubber roller to increase adhesion.

BASE SHEET ON VERTICAL SURFACES

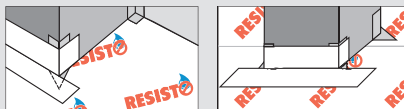
PRODUCTS REQUIRED FOR THIS STEP:

- EXTERIOR PRIMER OR H₂O PRIMER
- WATERPROOFING BASIC MEMBRANE OR WATERPROOFING BASIC MEMBRANE - LOW TEMPERATURE

INSTALLATION OF BASE SHEET ON UPSTANDS

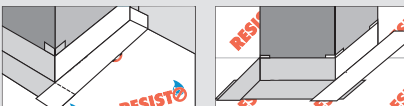
1. Apply the primer on the surface. The primer is dry when it is sticky to the touch, but not messy.

2. Apply interior or exterior gussets on each corner of the detail to be covered.



4. Then cut the ends of the membrane to the required length; add approximately 3 in (75 mm) to both ends.

5. Start with the lowest side of the detail to be treated; press the membrane in place, 4 in (10 cm) on each of the two surfaces (horizontal and vertical).



3. Cut the membrane to a width of 8 in (20 cm).

6. Firmly press the membrane with a heavy rubber roller to increase adhesion.

7. At the junction cut the lengths exceeding the covered section horizontally and fold back on horizontal and vertical surfaces.



8. For details where it would be difficult to apply the membrane properly, use a bead of ELASTOMERIC SEALER to ensure waterproofing.

2 | CAP SHEET MEMBRANE

INSTALLATION REQUIREMENTS

MINIMUM APPLICATION TEMPERATURE

- EXTERIOR PRIMER: 14 ° F (-10 ° C) *
- HR CAP SHEET MEMBRANE HR: 50 ° F (10 ° C)
- ELASTOMERIC SEALER: 14 ° F (-10 ° C)
- ELASTOMERIC SEALER ALU: 14 ° F (-10 ° C)
- RESISTOFLASH COATING: 40 ° F (5 ° C)

COMPATIBLE SUBSTRATES

The substrate must be clean and free of dust, grease or other contaminants. Nails or screw heads should be flush.

- PLYWOOD
- OSB
- ASPHALTIC PANELS (RESISTOBOARD)
- WATERPROOFING BASIC MEMBRANE
- LASTOBOND PRO

TOOLS REQUIRED

- KNIFE
- STANDARD EXTRUDER
- TAPE MEASURE
- PAINT BRUSH OR STANDARD ROLLER
- HEAVY ROLLER
- TROWEL

*The application of EXTERIOR PRIMER is mandatory if the WATERPROOFING BASIC MEMBRANE is exposed for more than 24 hours.

FINISHING MEMBRANE

PRODUCTS REQUIRED FOR THIS STEP:

- HR CAP SHEET MEMBRANE
- ELASTOMERIC SEALER
- RESISTOFLASH (OPTIONAL)

INSTALLING THE FINISH MEMBRANE

It is recommended to apply the HR CAP SHEET MEMBRANE horizontally, starting at the bottom of the slope.

1. Position the membrane parallel to the lower edge of the roof.

2. Overlap the sheet over itself, on half of its width, or 20 in (50 cm) over the whole length already positioned. It is recommended to kneel on the unfolded portion of the membrane to keep it in place during this operation.

3. Peel back the protective film from the folded section while dropping the membrane on the support.

4. Then lift the other side of the membrane and repeat the previous step.

5. Immediately apply pressure to the membrane using a heavy metal or hard rubber roller, ensuring adhesion between the support and the membrane to avoid forming swellings, folds or gaps.

Hints and tips:

When the slope is rather steep it is best to apply the HR CAP SHEET MEMBRANE vertically, by placing the first strip on the lateral edge of the roof.

OVERLAPS

- Lateral: Use the non-granulated lateral portion of the membrane being 4 in (100 mm) between each edge. The overlap must always be positioned on the upper side of the slope.
- Transversal: 6 in (150 mm) with ELASTOMERIC SEALER applied with a trowel.
 - Make sure you have a minimum linear distance of 20 in (50 cm) between the transverse overlap of two parallel membranes.
 - When three membrane thicknesses overlap, cut the center membrane corner at a 45 ° angle over a width of 4 in (10 cm).



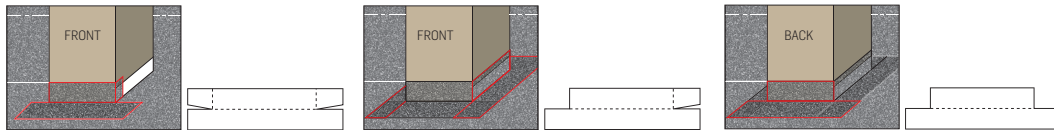
CAP SHEET MEMBRANE ON VERTICAL SURFACES

PRODUCTS REQUIRED FOR THIS STEP:

- EXTERIOR PRIMER
- HR CAP SHEET MEMBRANE
- ELASTOMERIC SEALER

INSTALLATION OF THE CAP SHEET MEMBRANE ON UPSTANDS

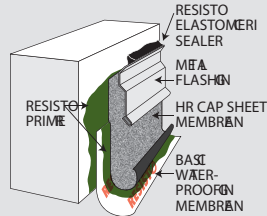
1. Apply the primer on the surface. The primer is dry when it is sticky to the touch, but not messy.
2. Cut the membrane to obtain a width of about 12 in (30 cm).
3. Cut the ends to the required length to cover the surface and add about 4 in (8 cm) at both ends according to the drawings and picture as shown below.
4. Press the membrane in place, the middle against the middle horizontally and vertically, always starting the process from the lowest detail side and ending with the highest part.
5. Firmly press the membrane with a heavy rubber roller to increase adhesion.
6. For details where it would be difficult to apply the membrane properly use RESISTOFLASH.



FINISHING PARAPETS

HR CAP SHEET MEMBRANE must cover the vertical surface of the parapet up to approximately 6 in (150 mm) above the membrane underlay.

1. Apply the metal flashing over the existing membrane.
2. Apply a bead of ELASTOMERIC SEALER on top of the metal flashing.



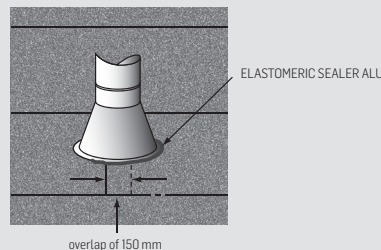
CAP SHEET MEMBRANE ON CIRCULAR PROTRUSION

PRODUCTS REQUIRED FOR THIS STEP:

- FINISHING MEMBRANE
- ELASTOMERIC SEALER ALU

INSTALLATION OF MEMBRANE ON A CIRCULAR OUT

1. Cut the membrane to obtain a length to cover approximately 3 in (75 mm) longer than the middle of the metal deck.
2. Practicing a semi-circular opening at the end of the membrane, in the metal flashing shape, and glue in place.
3. Cut a semi-circular opening in the second membrane, making sure to obtain a transverse overlap of 150 mm on the membrane already in place.
4. Firmly press the membrane with a heavy rubber roller to increase adhesion.
5. Apply a bead of ELASTOMERIC SEALER ALU to seal around the membrane and metal deck.



OPTIONAL FINISH

RESISTOFLASH: Small colored granules can be applied to the finishing coat of RESISTOFLASH immediately after its application when the surface is still wet. This application is performed from bottom to the top with a plastic spatula, for example.